

Split

Customer : CO-OPART Part helicopters services

Job Number : 40463

Estimate Number : 10095

P.O. Number :

This Issue : 15/07/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 1/1 Type : SMALL /MED FAB

Previous Run : 39748

Written By :

Checked & Approved By :

Comment :

Est Rev:A 04-02-18 New issue KJ/JLM  
Est Rev:B 06-04-28 Manufactured on Water Jet JLM  
Est Rev:C 08-06-10 as per ECN1195p DD verified by:EC

Drawing name :

Part Number : D044715011

Drawing Number : D3243 REVA

Project Number : N/A

Drawing Revision : A

Material : Manufacture in multiples of 10

Due Date : 21/07/2008

Qty:

Um:

Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



JD 08.7.15



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD044-715-011 CHG002

8/2/20

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3243041 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bracket Assembly

B25227

AS 01/07/15

4.0 D1048 Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
2 D1048 Clamp

B35037

AS 08/02/15

5.0 D1049 Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
2 D1049 Saddle

38274

AS 08/02/15

Date: Tuesday, 15/07/2008 9:12:15 AM  
User: Julie Leclercq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: R44 CARGO MIRROR

Job Number: 40463

Part Number: D044715011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2010104

Mirror Arm 369/500



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2010-104

Arm

B39823 x1 40046 x5

AS 08/07/15

(X6)

7.0

D2011101

6" Mirror



8/7/30

\* 40739

50

Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2011-101

Mirror

B39555

AS 08/07/15

(X6)

8.0

ALS41032130

Insert



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 ALS4-1032-130Insert

M105819

AS 08/07/15

(X6)

9.0

AN34A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN3-4A

Bolt

M103641

AS 08/07/15

(X6)

10.0

AN526C1032R10

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN526C1032R10 Screw

M108167

AS 08/07/15

(X6)

11.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960JD10L

Washer

M104885

AS 08/07/15

(X6)

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: R44 CARGO MIRROR

Job Number: 40463

Part Number: D044715011

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*50/7/30*

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-715-011

Location: *Rev B*

*AS 08/07/15 (16)*

14.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/08/01*

Comment: FINAL INSPECTION/W/O RELEASE

Completion:



*h 08-0801*